

Date: Thursday, 08/02/2007 3:55:31 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEDAL ARM
Job Number	: 29913		
Estimate Number	: 10868		
P.O. Number	: N/A	Part Number	: D32061
This Issue	: 08/02/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D3206 REV A
First Issue	: N/A	Project Number	: N/A
Previous Run	: 29915	Drawing Revision	: A
	Type : SMALL/MED FAB	Material	: N/A
Written By	: <u>                    </u>	Due Date	: 15/02/2007
Checked & Approved By	: <u>                    </u>	Qty:	6 Um: Each
Comment	: Est. A 04.04.15 New issue KJ/RF : Est Rev:B Now On Waterjet 06-12-13 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or-Operation:	Description :
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1.0	M4130NS125	4130 Sheet .125 (11GA)
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Comment: Qty.: 0.1848 sf(s)/Unit Total : 1.1088 sf(s)

4130 Sheet .125 (11GA)

Batch: M103433

M 07 02 26

(6)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3206

Dwg Rev: A

Prog Rev: A

M 07 02 26

(6)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

M 07 02 26

(6)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

M 07 02 26

(6)

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

M101601

48

28 x 6

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PEDAL ARM

Job Number: 29913

Part Number: D32061

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

*CP 07/03/05*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*CP 07/03/05*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/03/05*  
*6*

Job Completion

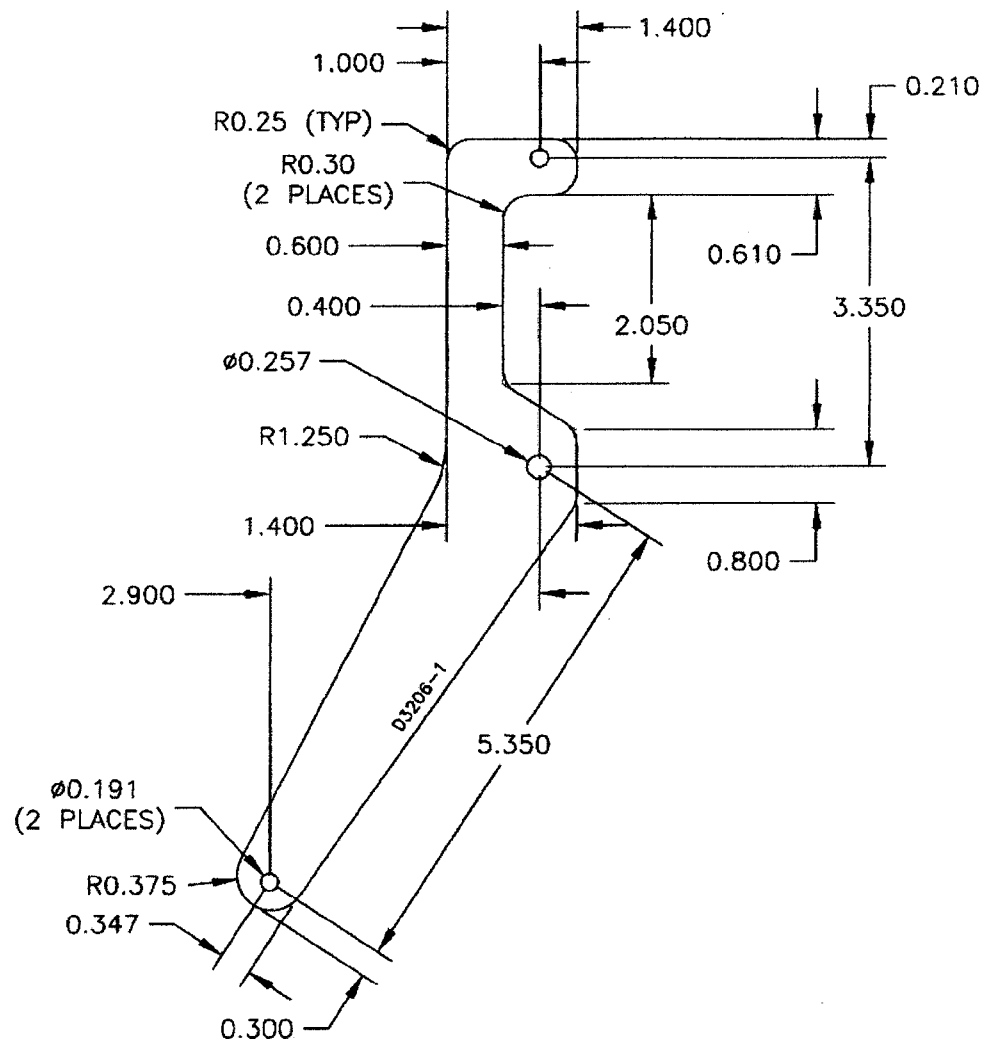


*07/03/05*



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3206	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE PEDAL ARM	SCALE 1:2
A	04.01.27	NEW ISSUE	

RELEASED  
04.01.27



NOTES:

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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## FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article      ☒ Prototype

[illegible]

Measured by:	ml ml
Date:	07 02 26

<b>Audited by:</b>	
<b>Date:</b>	07/02/20

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	